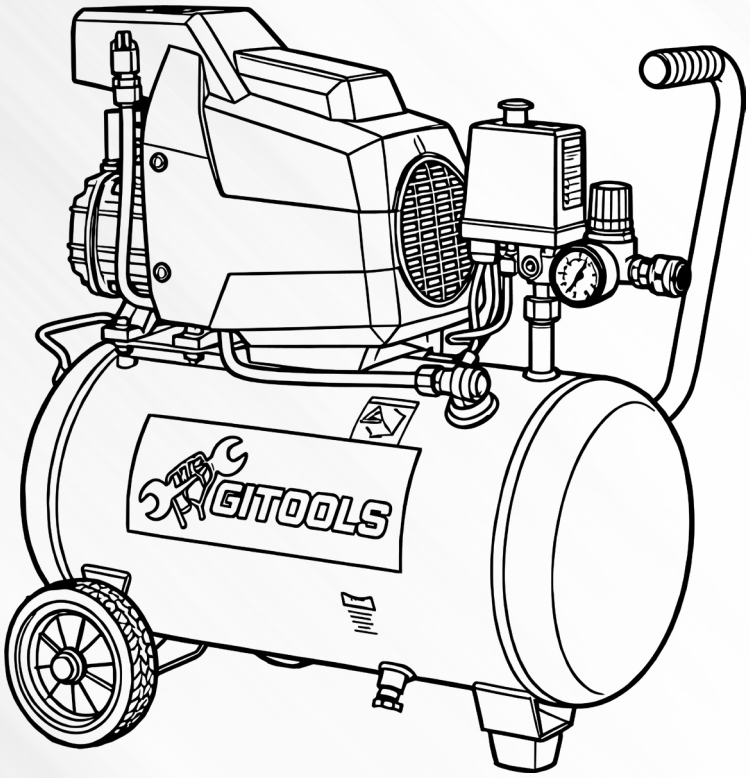
GITOOLS



AIR COMPRESSOR DIRECT DRIVE 1.5HP 21 LITRE

GIAC1

USER MANUAL

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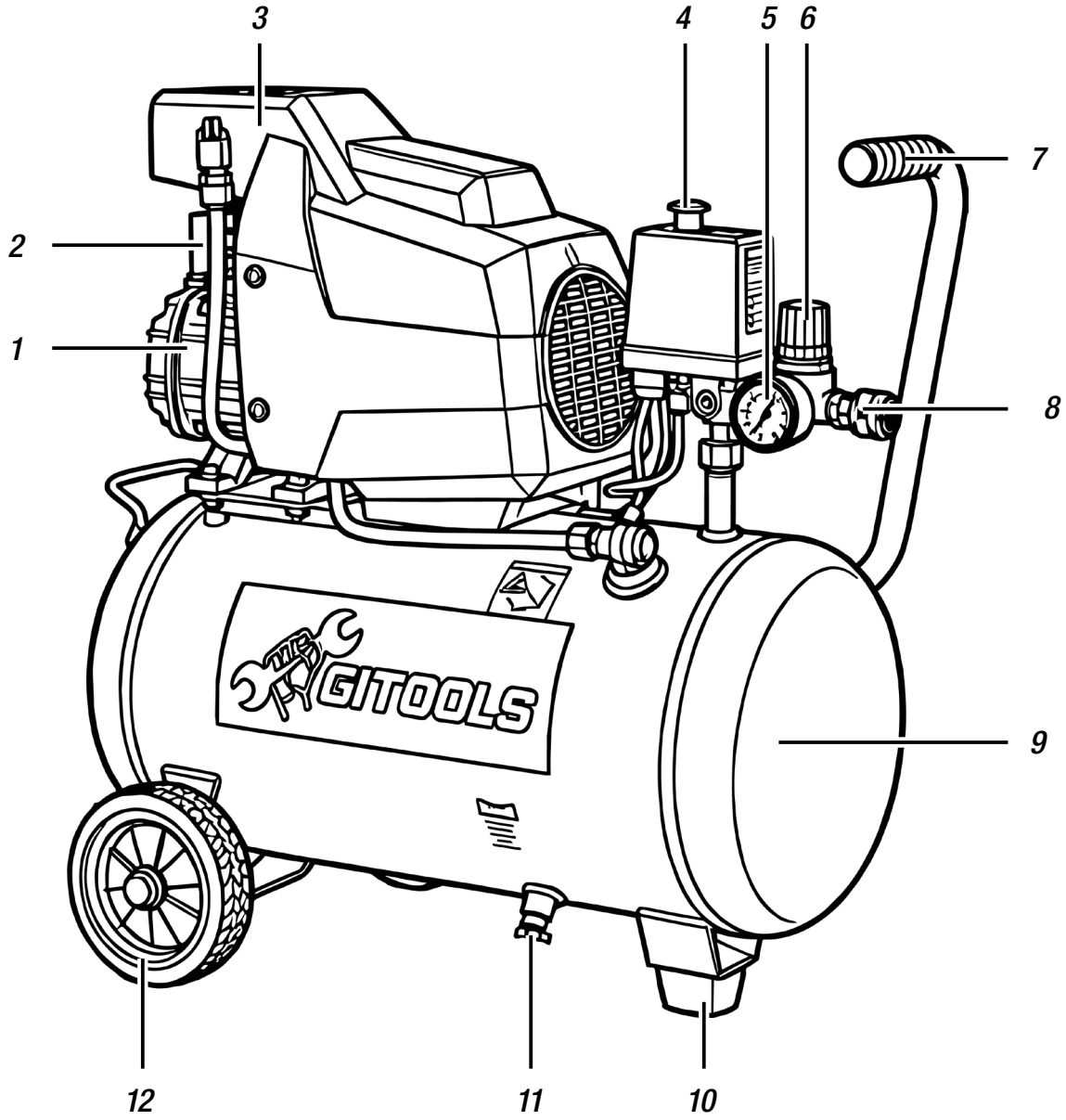
SPECIFICATIONS

Voltage	230 V (Single Phase)
Motor Size	1.5 HP
Cylinders	1
Motor Speed	2800 RPM
Tank Size	21 Litres
Pump Displacement	4.5 CFM I 126 LPM
Free Air Delivery @ 90PSI	2.6 CFM I 75 LPM
Product Dimensions	58 x 28 x 60cm
Net Weight	19 kg

Note

Thank you for the purchase of this GI TOOLS product. This manual is for your reference only. Due to the continuous improvement of the GI TOOLS products, changes may be made at any time without obligation or notice.

PRODUCT IDENTIFICATION



1	Compressor	*7*	Transport Handle
2	Crankcase Breather	*8*	Quick Connector
3	Motor Cover	*9*	Reservoir Tank
4	ON/OFF Switch	*10*	Rubber Foot
5	Pressure Gauge	*11*	Drain Cock
6	Pressure Regulator	*12*	Transport Wheel

SAFETY GUIDELINES

⚠ WARNING

READ ALL SAFETY WARNINGS & INSTRUCTIONS. Failure to follow instructions and warnings could lead to serious injury, electric shock, or fire.

Work Area Safety

- **Ensure that your work area is kept clean and well lit.** Lack of visibility and clutter greatly increase the risk of accident when using tools.
- **Keep bystanders, pets, and children clear when operating this power tool or machine.** They can cause distraction or risk injury to themselves.
- **Ensure you are not operating the power tool or machinery in the presence of dust, liquids, flammable gases, or anything that can create an explosive atmosphere.** Power tools and machinery can create sparks which can lead to ignition and fire hazards in working environments.

Personal Safety

- **Always wear personal protective equipment (PPE).** Eye protection, ear protection, dust masks, and other protective equipment will help to reduce the risk of personal injury or long-term illnesses.
- **Dress appropriately. DO NOT wear loose clothing that can get caught in moving parts.** Keep hair, loose clothing, jewellery, and anything else that could be of risk, away from moving parts in the machine, or they could become caught therein.
- **Always remain alert and DO NOT operate power tools or machinery under the influence of any substances such as alcohol or drugs, including prescription medications.** Lack of focus could lead to injury or accidents while operating these power tools and machinery.
- **Always ensure proper footing and balance.** Overreaching can lead to slipping and falling which can result in injury or accident.
- **Ensure the power switch is in the OFF position before connecting any battery, or power source to the power tool or machinery.** This can cause injury as tools and machinery can suddenly fire incidentally when live, causing accidents.
- **Use all provided dust collection and extraction attachments, if included.** This equipment, along with the use of PPE dust masks, can help keep you safe from dust inhalation, and keep your work site clear from hazards.
- **Ensure loose parts such as wrenches or adjusting keys are removed before starting the power tool or machinery.**

SAFETY GUIDELINES

Electrical Safety

- **DO NOT use the power tool or machinery in rainy conditions or wet areas where the power tool or machinery could get wet.** Water in this power tool or machinery can lead to electric shock.
- **Only use the power tool or machinery when the plug correctly matches the power outlet.** Modifying plugs greatly increases the risk of electric shock.
- **Keep the power cord away from anything that could damage it such as sharp edges, moving parts or heat.** A damaged power cord increases the risk of electric shock.
- **Only operate outdoors with the use of an outdoor extension lead.** Not all extension leads are suited to outdoor use and using one which is not can greatly increase the risk of electric shock.
- **Avoid body contact with grounded or earthed surfaces.** Surfaces such as radiators, ranges, pipes, and refrigerators can increase the risk of electric shock due to your body being earthed or grounded.
- **Never carry the power tool by the cord, or yank the cable from the power outlet.** This can damage the internal wiring and may become a hazard.

WARNING

Electric shock can cause serious injury or, in some cases be fatal.

Power Tool & Machinery Use & Care

- **Use the correct tool for the job.** Forcing a tool to do a job it was not designed for increases the risk of accident or injury.
- **Disconnect tools and machinery from power, or remove batteries before doing any maintenance or adjustments, or before storing the tools and machinery.** This reduces or removes the risk of a power connection that causes the tool or machinery to accidentally fire, which can help prevent injury or accident.
- **Check the general condition of the power tool for damage or any problems that could affect the way the tool or machine works.** An unrepaired tool or machine can lead to accident and injury. Only have your tool or machine repaired with genuine GI TOOLS parts from your local distributor.
- **Only use the power tool and machinery with genuine parts or accessories that are designed to be used with this power tool and machinery.** Failure to do so could result in accident or injury, or damage your tool or machinery.
- **Store your tool or machinery out of reach of children, and away from untrained personnel when not in use.** Use by somebody untrained, or a child, could lead to accident or serious injury.

SAFETY GUIDELINES

Pneumatic Safety

- **Never attempt to ingest or expel the compressor air internally to yourself or other persons or animals.**
- **Never aim at yourself, others, or animals:** Always keep the tool pointed away from any body parts while operating. Be mindful of the tool's direction and potential recoil or kickback. **Never** attempt to block the air outlet with your finger or any part of your body.
- **Wear personal protective equipment (PPE):** Always wear appropriate PPE, such as safety goggles or a face shield, hearing protection, gloves, and sturdy footwear. Pneumatic tools can generate high-speed projectiles or create loud noise.
- **Check the tool condition:** Inspect the tool before each use to ensure it is in good working condition. Look for any signs of damage, loose parts, or leaks.
- **Use the correct air pressure:** Adjust the air pressure according to the manufacturer's recommendations for the specific tool. Using excessive pressure can lead to tool failure or cause accidents.
- **Securely connect hoses and fittings:** Ensure that all hoses, fittings, and connections are properly secured and tightly fastened.
- **Use proper technique and grip:** Hold the tool firmly and use both hands when operating it.
- **Disconnect the tool when not in use:** Before performing any maintenance or adjustments, or when taking breaks, disconnect the tool from the air supply.

Lubrication of Compressor

- Before attempting to operate this air compressor the transport plug must be removed, thrown out and replaced with the oil breather. Check the oil level to ensure the level is to the top of the red dot on the sight glass; refer to page 12 for complete details and diagram. Failure to do this may result in damage to the air compressor and / or injury to the user.

Safety with the Compressor

- Before attempting to operate this air compressor the following basic safety precautions should be taken to reduce the risk of fire, electric shock and personal injury. It is important to read the instruction manual and to understand applications, limitations and potential hazards associated with the air compressor. This air compressor is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning the use of the appliance by a person responsible for their safety

SAFETY GUIDELINES

Service

- **Have your tools and machinery serviced by your local distributor with genuine GI TOOLS replacement parts.** This will ensure that the safety of the power tool or machine is maintained.

WARNING

The warnings and precautions discussed in this manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

Always Use Common Sense

- It is not possible to cover every conceivable situation you can face. Always exercise care and use your common sense. If you get into a situation where you feel unsafe, stop and seek expert advise. Contact your dealer, service agent, or an experienced user. Do not attempt any task you feel unsure of!

WARNING

Death or serious injury could result from improper use of this compressor. To avoid this, please follow the instruction manual.

Specific Safety

- Read and understand the operator's manual before use. Familiarise yourself with the compressor's applications, limitations, and specific hazards.
- Never touch or place any part of your body near moving parts while the compressor is operating. Do not operate the compressor unless all guards and safety features are correctly fitted and in proper working order. Replace any guards removed for servicing before restarting the compressor.
- Always wear safety goggles or equivalent eye protection as a minimum PPE requirement. Never direct compressed air at people, any part of the body, or animals.
- Protect yourself against electric shock. Avoid contact with grounded surfaces such as pipes, radiators, ranges, and refrigeration enclosures. Never operate the compressor in wet or damp locations.
- Before servicing, inspecting, cleaning, maintaining, or replacing parts, switch the compressor off, disconnect it from the power supply, and release all compressed air from the tank.
- Avoid unintentional starting. Do not carry or move the compressor while it is connected to the power supply or while the air tank is pressurised. Ensure the pressure switch is in the "OFF" position before connecting the compressor to the power supply.
- When not in use, store the compressor in a dry, secure, and locked location.
- Always position the compressor on firm, level, and stable ground. Move it only using

SAFETY GUIDELINES

the designated handles and/or wheels.

- Always use the correct type of air tool or attachment for the operation being carried out.
- Use the compressor only for its intended purpose and only to compress normal atmospheric air. Do not use it to compress any other type of gas or alter or modify its original design or function.
- This air compressor must not be used for filling scuba, breathing-air, or oxygen cylinders or tanks.
- If the compressor operates unusually, produces abnormal noises, or appears damaged or defective, stop using it immediately and contact your nearest GI Tools distributor for servicing or parts advice.
- Inspect air hoses, lines, power cords, and connections before each use. Do not use damaged, worn, leaking, or defective components. Keep hoses and cords away from sharp objects, heat, oil, chemical spills, solvents, and other potential sources of damage.
- Release all pressure within the system slowly, as escaping air may propel dust and debris.
- Never leave an air tool unattended while it is connected to the air hose.
- Inspect the air tank annually for rust, pinholes, or other damage that could make it unsafe.
- Never weld, drill, or make any other modification to the air tank.
- Drain moisture from the tank when the pressure is at 20 PSI or less. If the compressor will not be used for an extended period, leave the drain valve open until it is required again. This will allow moisture to drain completely and help prevent internal corrosion.
- Use only air tools and attachments rated for the compressor's operating pressure. Never adjust the regulator to produce an output pressure greater than the marked maximum pressure of the connected tool or attachment.
- Always keep the motor air vent clean and free from dust or build-up so air can flow freely. Check and clean the vent regularly.
- Do not use extension cords. Using an extension lead with a compressor may cause voltage drop, motor overheating, equipment damage, or fire.

Efficient Usage Tips

- For efficient operation of the compressor at full continuing load and at maximum operating pressure, make sure the temperature of the work environment does not exceed 25°C.
- We advise you to use the compressor at 70% maximum duty per hour at full load, as this ensures efficient operation of the compressor long-term. (Meaning: If the compressor's cycle time is 10 Minutes; 7 Minutes ON motor pumping and 3 Minutes OFF, motor not pumping). When the motor is pumping the attached air tool can not be used. Only use the attached air tool while the compressor is not pumping.

ASSEMBLY

Unpacking Your Compressor

WARNING

This compressor is heavy and should not be unpacked or handled by a singular person.

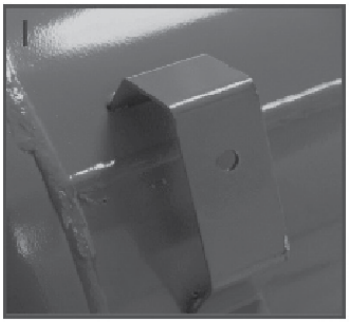
- Carefully unpack and inspect your tool. Familiarise yourself with all the compressor's features and functions.
- Ensure that all parts of the compressor are present and in good condition. If any parts are missing or damaged, replace these before attempting to start or operate your compressor.

Transport Wheel Installation

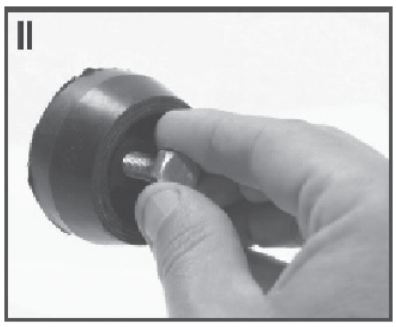
- Place the compressor unit on a secure, flat surface ready for assembly, and locate the supplied wheels and fixings.
- Only tilt the compressor slightly to fit the wheel and axle to the mounting hole. Do not lay the compressor on its side as this will cause any oil inside to leak out.
- Slide the supplied axle through the centre of the Transport Wheel, followed by the wheel mounting hole.
- Fasten using the corresponding nut and crush washer.
- Repeat the above steps for the other side.

Rubber Foot Installation

- Tilt the air compressor unit slightly, on a secure, flat surface enough to reveal the foot mounting hole (Fig.1). Locate the supplied rubber foot (10) and fixings.



- Slide the supplied fixing bolt through the bottom of the rubber foot (Fig.2), then through the foot mounting hole on the compressor, and fasten using the corresponding nut.



Filling with Pump Oil

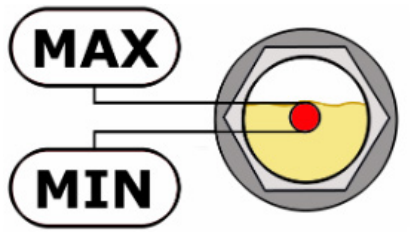
WARNING

This compressor is supplied with oil. DO NOT attempt to start this compressor before you have filled the pump with the appropriate type and amount of oil.

OPERATION

Check Oil Level Sight Glass

- The compressor oil level can be viewed through the sight glass – the compressor must be on a level surface. **Check this daily.**
- The top of the red dot indicates that full mark and the bottom of the red dot indicates the low mark. Always ensure the oil level is correct before operating the compressor.



NOTE: Always place the compressor on a level surface before filling with pump oil, or checking the oil levels.

- Place the compressor on a secure, flat surface.
- Remove the shipping plug from the crankcase breather hole, and store in a safe place.
- Fill with suitable pump oil to the centre of the red 'full' mark on the Oil Level Monitor.
- Screw the Crankcase Breather (3) into the crankcase breather hole.

Shut Tank Drain if Pressure Won't Build Up

- **Drain air tank — When at 20PSI or Less.**
- A drain valve is fitted to the air receiver tank to permit the release of water condensation that would otherwise corrode the tank and damage pneumatic devices.
- Loosen the drain cock and allow any condensed water to escape, once all the air and moisture has been released, tighten (finger tighten only) the drain valve.

Don't Turn the Compressor On/Off at the Wall

- The pressure switch automatically controls the power to the motor and operates the pressure relief valve. It also allows for manual operation via the push/pull on/off switch on top of the pressure switch.
- Failure to vent the pressurised air between the pump and the tank will cause excessive current draw on start-up, this can lead to motor failure. For this reason, always turn the compressor on and off via the pressure switch.

Only Operate the Compressor on a Flat Surface

- Do not operate the compressor on inclines, on a rooftop, or elevated position that could allow the unit to fall or be tipped over. Always disconnect the power before moving.

OPERATION

Adequate Power Supply is Essential

- The compressor must be connected to a grounded circuit of adequate capacity.

⚠ WARNING

Always use adequate protective equipment; including eye protection, respiratory, and hearing protection.

Switching On & Off

- Check that the compressor is disconnected from all air tools or air lines, and that the ON/OFF Switch (4) is depressed.
- Connect the machine to the mains power supply.
- Pull the ON/OFF Switch (4) upwards. This will start the compressor.
- Allow the compressor to build pressure; the tank pressure is displayed on the Pressure Gauge (5). When the Reservoir Tank (9) internal pressure reaches 8 Bar/116 PSI, the motor will stop automatically.
- Press the ON/OFF Switch down to turn the compressor off.

⚠ NOTE

Always check the operation of the Pressure Release Valve before use.

Ensure all valves and fasteners are correctly tightened/seated for operation before each use.

Connecting Air Tools

- Tools can be connected to the Quick Connector (8) using a suitable air line fitted with a corresponding 1/4" Bayonet type male connector.
- Always ensure that air tools are in the **'OFF'** position before connecting to the compressor. Tools will become pressurised as soon as the connection is made.
- To connect an air tool; fit the air line to the tool, then push the Bayonet fitting into the Quick Connector outlet of the compressor.
- Once connected, the output pressure can be adjusted. Turn the Pressure Regulator (6) clockwise to increase pressure, and counter-clockwise to decrease pressure. The line pressure is displayed on the Pressure Gauge.
- Release the air line by pulling back the outer sheath of the high pressure outlet and pulling the bayonet fitting out. Be aware that the air line and tool will hold residual air pressure.

Adjusting the Line Pressure

- The pressure of the air supplied to the tool (line pressure) can be adjusted using the Pressure Regulator (6). The line pressure is displayed on the Pressure Gauge.
- Increase the line pressure by rotating the pressure regulator clockwise. To reduce the line pressure, rotate the pressure regulator counter-clockwise.

MAINTENANCE

- Before cleaning or performing any maintenance, you must ensure the tool is switched off and disconnected from the power supply.
- Compressed air is the most effective way to clean this tool. Always wear PPE safety goggles when cleaning tools with compressed air.
- Ventilation openings and switch levers must be kept clean. DO NOT attempt to clean by inserting pointed objects through openings.
- Do not use harsh chemicals or solvents when cleaning this tool.
- If you discover any damaged or broken parts, consult your nearest GI Tools distributor for replacements and advise.

WARNING

Always switch off the compressor and wait for all components to cool before cleaning or performing maintenance.

NOTE: The maintenance schedule should be adjusted according to use and environment. If the compressor is used more frequently, or in a harsher/dustier environment, shorter maintenance intervals are recommended.

WARNING

Always use adequate protective equipment; including eye protection, and oil-resistant gloves when carrying out maintenance on this compressor. ALWAYS ensure proper ventilation.

WARNING

DO NOT attempt to perform any maintenance while the air tank is pressurised.

Residual air will escape from the valve until the ring is released, or until all air pressure is released.

Maintenance Schedule

Description	*Work to be Completed*	*Before Each Use*	*After 1 Month /First 20 Hours*	*Every 3 Months /50 Hours*	*Every 6 Months /100 Hours*	*Every 12 Months /300 Hours*
Pump Oil	Check Level	×				
	Change		×		×	
Air Filter	Inspection	×				
	Cleaning			×		
Fittings & Fasteners	Check, Tighten & Replace if Needed				×	
Valve Maintenance	Cleaning & Clearance Adjustment					× (Requires Qualified Technician)

MAINTENANCE

WARNING

Do not use the compressor without the filter or any removable parts. Use a separate source of compressed air to clean parts of this compressor.

WARNING

Maintenance NOT covered in this manual must be carried out by an authorised technician.

WARNING

Some of the maintenance procedures described in this manual require some general technical skills and expertise.

Cleaning

- Keep your compressor clean at all times. Dirt and dust will cause internal parts to wear quickly, and shorten the machines service life. Clean the body of your machine with a soft brush, or dry cloth. If available, use clean, dry, compressed air to blow through the ventilation holes.
- Use a mild detergent and a damp cloth to clean parts contaminated with oil. Rinse with fresh water and dry thoroughly.
- Keep all electric and electronic components dry at all times.

Depressurising the Tank

- If it is necessary to release residual air pressure from the air tank; disconnect the compressor from the mains power supply and pull the ring in the centre of the Pressure Release Valve outwards.

Draining

- During use, atmospheric moisture will condense in the air storage tank. The tank should be drained of moisture when the tank is at 20PSI or less to avoid corrosion damage.
- To drain moisture, open the Drain Cock (11), located on the underside of the tank. Turn approximately 3 times counter-clockwise.
- Allow all moisture to drain, and re-tighten the plug.

Air Filter Maintenance

WARNING

Never run this compressor without the air filter element fitted, as this would lead to rapid wear of internal components, causing permanent internal damage and may shorten the service life of this compressor.

WARNING

DO NOT use petrol or other flammable solvents to clean the filter element, as this could lead to fire or explosion.

MAINTENANCE

Air Filter Maintenance (Cont.)

- Detach the Air Filter from the Cylinder Head, by turning it counter-clockwise.
- Remove the wing nut from the top of the Air Filter Assembly, and remove the air filter element from the inside of the assembly.
- Wash the filter element thoroughly in a solution of warm water with non-foamy household detergent, or clean with a specialised non-flammable solvent.
- Dry the filter element thoroughly.

WARNING

DO NOT* wring *out the filter element, as this could damage the filter material.

NEVER install a wet filter element, as water in the compressor air intake will lead to permanent motor damage.

- Immerse the dried filter element in clean motor oil, or alternatively, apply specialised air filter oil to the filter element. Gently squeeze (DO NOT wring) to remove excess oil.

NOTE: If the filter element is installed while still soaked in excessive amounts of oil, the motor will produce large amounts of smoke after being started.

- Reinstall the Air Filter to the Cylinder Head. Ensuring that the air filter is securely tightened into the intake port.

Pump Oil Maintenance

WARNING

Pump oil can cause skin disorders or cancer if repeatedly left in contact with your skin for prolonged periods of time. Wear suitable gloves and PPE gear, and thoroughly wash your hands and other exposed skin with soap and water as soon as possible after handling oil.

NOTE

Pump oil is best drained when the Air Compressor is still warm. If the compressor is cool, start it and let it run for a few minutes, before changing the oil. This will lead to a faster and more complete draining.

NOTE: Pump oil is extracted and poured through the Crankcase Breather (2) Hole.

- Ensure the ON/OFF Switch (4) is in the **'OFF'** position.
- Remove the crankcase breather from the crankcase to reveal the crankcase breather hole.
- Place an Oil Suction Gun (or syphon pump) receiver into the Pump Oil Fill Point. Operate the oil removal tool to extract the oil.
- Fill the tank with oil as per the *"Filling with Pump Oil"* section on page 9.

STORAGE

WARNING

Ensure the ON/OFF Switch (4) is in the 'OFF' position, the power cord is disconnected from the mains, and the air Reservoir Tank (9) is depressurised, before transporting or storing this compressor.

Long-Term Storage

- Whenever the compressor will be out of use for extended periods of time, proceed as follows:
- Give the unit an overall clean, and a thorough check.
- Clean the air filter as per the "*Air Filter Maintenance"* section on the previous page.
- Change the pump oil as per the *"Pump Oil Maintenance"* section on the previous page.
- Protect metal parts from corrosion by coating them with oil or an equivalent preservative.

Transporting the Compressor

- This air compressor provides a Transportation Handle (7) located on the front of the tank. Due to its weight and size, the device should always be moved using the transportation handle and wheels.
- Always de-pressurise the air receiver tank before transporting the air compressor.
- Keep the compressor level to prevent oil spillage.
- Take care when attaching load restraining devices to ensure that the compressor does not tip over at any time during transport.

Storing the Compressor

- Store carefully, in a secure, dry place, out of reach of children.
- Always de-pressurise and drain the air receiver tank before storing the air compressor.
- Always keep the compressor level to prevent oil spillage.
- Store the compressor in a cool, dry, and shaded place and keep it covered to prevent the ingress of rust and debris.

Disposal

- Do not dispose of power tools, or other electrical equipment with your household waste.
- Contact your local waste disposal authority for information on how to properly dispose of these tools.
- Oil is a pollutant and must be disposed of properly. Consult your local council or authority on how to dispose of motor oil.

WARNING

Pump Oil is a major pollutant and MUST NOT be allowed to enter the environment. Dispose of accordingly.

TROUBLESHOOTING

FAULT	POSSIBLE CAUSE	SUGGESTED SOLUTION
Motor Will Not Start, Runs Slowly or Repeatedly Trips Out Overload Protection.	Pressure switch not turned on.	Turn on pressure switch.
	Air receiver tank pressure above cut-in pressure.	Nil (no fault). Unit will start when pressure drops.
	No voltage at the pressure switch.	Check electricity supply including all fuses, circuit breakers, switches, and wiring.
	No voltage at the electric motor.	Repair or replace pressure switch.
	No voltage on one or two phases of power supply.	Check voltage on all 3 phases of power supply.
	Low supply voltage.	Check no load and full load supply voltage. Upgrade power supply circuit if required. Disconnect any other appliances on the same supply circuit.
	Nil or restricted discharge air flow through non-return valve.	Repair or replace non-return valve.
	Damaged motor cowl and/or fan, other motor faults.	Replace cowl and/or fan, replace motor.
	V-Belts too tight or misaligned.	Adjust belts to proper tension & alignment.
	Compressor pump partially or totally seized.	Repair or replace compressor pump.
Compressor Pump Does Not Come Up To Speed.	Loose motor pulley, loose compressor flywheel or loose/worn V-belts.	Tighten or replace pulleys as required, check alignment and adjust V-belt tension.
	Low supply voltage.	Check no load and full load supply voltage. Upgrade power supply circuit if required. Disconnect any appliances on the same supply circuit.
	Damaged or worn.	Replace compressor pump valves and or blown head gaskets.
	Compressor pump partially seized.	Repair or replace compressor pump.
Excessive Noise (Including Knocking and Rattling) or Vibration.	Loose motor pulley, loose compressor pulley. V-belts too tight or misaligned.	Tighten or replace pulleys as required. Check alignment and adjust V-belt tension.
	Low oil level.	Add oil.
	Pistons hitting cylinder heads.	Remove cylinder heads and check for foreign matter on top of pistons.
	Damaged or worn crankshaft bearings, crankshaft, con-rods, piston pins, pistons, cylinders and/or valves.	Replace components or entire pump.
	Faulty non-return valve.	Repair or replace non-return valve.
	Loose fasteners.	Check and tighten fasteners.

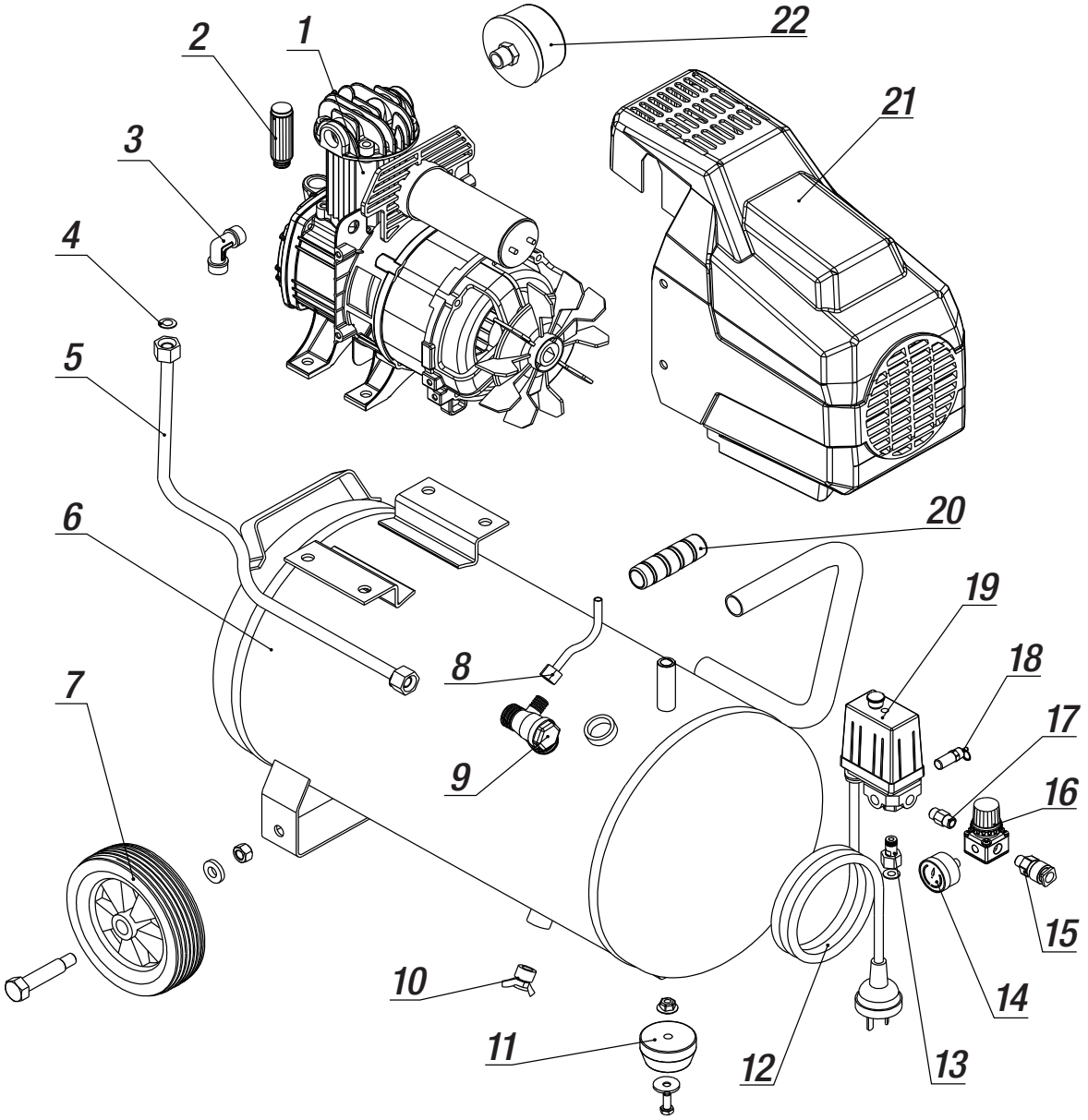
TROUBLESHOOTING

FAULT	POSSIBLE CAUSE	SUGGESTED SOLUTION
Slow Pressure Rise or Unable to Reach Cut-Out Pressure.	Air demand exceeds compressor pump capacity.	Reduce air demand or use larger or additional compressor(s).
	Air leaks.	Tighten, refit, or replace leaking connections or components.
	Blocked or dirty inlet air filters.	Clean or replace air filter elements.
	Loose motor pulley, loose compressor flywheel pulley or loose/worn V-belts.	Tighten or replace pulleys as required. Check alignment and adjust V-belt tension.
	Head unloaders not fully retracting (usually indicated by air blowing out from air filter inlets).	Repair or replace head unloaders.
	Damaged or worn compressor pump valves and/or blown cylinder head gaskets.	Replace compressor pump valves and/or cylinder head gaskets.
	Damaged or worn piston rings and/or cylinders.	Replace components or entire compressor pump.
	Faulty non-return valve.	Repair or replace non-return valve.
Compressor Pump Runs Excessively Hot (Potentially Melts the Air Filter Enclosures).	Incorrect direction of rotation.	Check compressor pulley turns in correct direction. Change electric motor wiring connections if incorrect.
	Ambient temperatures too high or insufficient ventilation.	Reduce ambient and/or improve ventilation.
	Low oil level.	Add oil.
	Excessive cycle duty.	Reduce air demand.
	Damaged or worn compressor pump valves and/or blown cylinder head gaskets.	Replace compressor pump valves and/or cylinder head gaskets.
Excessive Cycling Between Pumping Mode and Off Mode.	Excessive duty cycle.	Reduce air demand.
	Air leaks.	Tighten, refit, or replace leaking connections or components.
	Excessive condensation in air receiver tank.	Drain air receiver tank more regularly.
Water Discharge In Air.	No fault, this is normal operation. Condensation quantity will increase with duty cycle and humidity.	Install automatic drain tank valve or manually drain tank more often.
Compressor Does Not Switch Off and Safety Valve Discharges.	Faulty pressure switch.	Replace pressure switch.
	Faulty safety valve (use tank pressure gauge to help diagnose fault).	Replace pressure valve

TROUBLESHOOTING

FAULT	POSSIBLE CAUSE	SUGGESTED SOLUTION
Excessive Oil In Discharge Air.	Blocked or dirty air inlet filters.	Clean or replace air filter elements.
	Overfilled with oil.	Drain oil down to high level mark.
	Low oil viscosity.	Replace with correct oil.
	Excessive duty cycle.	Reduce air demand.
	Blocked or damaged crankcase breather.	Clean or replace crankcase breather.
	Damaged or worn intake valves, piston rings, pistons, and/or cylinders.	Replace components or entire compressor pump.
Low Suction or Air Blowing Out At Air Filter Inlets During Pumping Mode.	Damaged or worn compressor pump inlet valves and/or blown cylinder head gaskets.	Replace compressor pump inlet valves and/or cylinder head gaskets.
No Short Discharge of Air From the Pressure Switch After Reaching Cut Out Pressure or Being Manually Switched Off.	Faulty unloader valve in pressure switch.	Replace unloader valve or complete pressure switch.
	Blocked or damaged unloading line.	Clean or replace unloading line.
	Blocked or faulty non-return valve.	Clean, repair or replace non-return valve.
Continuous Discharge of Air From the Pressure Switch After Reaching Cut-Out Pressure or Being Manually Switched Off.	Faulty non-return valve.	Repair or replace non-return valve.
Air Receiver Tank Does Not Hold Pressure When Compressor is Off and Discharge Outlet Valve is Closed.	Faulty non-return valve.	Repair or replace non-return valve.
	Air leaks.	Tighten, refit, or replace leaking connections or components.
Oil Appears 'Milky' In Sight Glass.	Water contamination in oil.	Replace oil and move compressor to less damp or humid location.
External Oil Discharge From Compressor Pump.	Oil leaks.	Tighten, refit, or replace leaking connections or components.
Oil Appears Black In Sight Glass.	Graphite carry-over from cast iron material (initial oil fill only).	Replace oil.
	Oil dirty and/or overheated (initial or subsequent oil fill).	Replace oil and check for compressor pump overheating.

GIAC1 EXPLODED VIEW & PARTS LIST



1	D042 Pump	*8*	Release Tube	*15*	Air Fitting
2	Oil Breath Pipe	*9*	One-Way Valve	*16*	Regulator
3	Elbow Connector RP3/8	*10*	Drain Valve R1/4	*17*	1/4in Connector
4	Tube O-Ring	*11*	Rubber Pad	*18*	Safety Valve
5	High Pressure Tube	*12*	Power Cord	*19*	Pressure Switch
6	Air Tank	*13*	PS Connector	*20*	Handle Grip
7	5 Inch Wheels X2	*14*	Pressure Gauge	*21*	Motor Cover
				22	Air Filter R3/8